

Certification Body No. 3501 accredited by ČIA according to ČSN EN ISO/IEC 17065:2013
issued a

CERTIFICATE

No. CL4-057/2417 R1

for the bonding process, according to EN 17460
for company

OROSHÁZA GLAS Kft.

Headquarters: Ócsai út. 1, 1239 Budapest, Hungary
Workshop: Csorvási út. 39, 5900 Orosháza, Hungary

ID: 01-09-939727

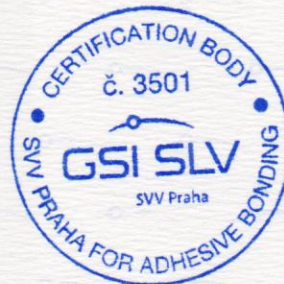
The company has demonstrated compliance with the standard

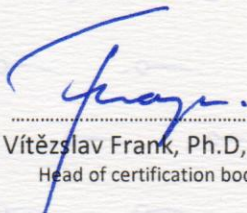
EN 17460:2022

Class of bonded joints A1

An integral part of the certificate is Appendix No. 1

Certification validity until: 09.08.2027
Certification validity from: 10.08.2024
Date of issue: 10.08.2024




Vítězslav Frank, Ph.D, MBA
Head of certification body

The result of the certification concerns only the subject of the assessment,
with application of the certification scheme according to ČSN EN ISO/IEC 17067:2014, PP-CLB-04.
The validity of the certificate is subject to regular surveillance. This document can be reproduced only in his entirety.
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Appendix No. 1 to the Certificate No. CL4-057/2417 R1

1. Scope: **Insulation glass, class A1**
2. Products standards: **EN 17460:2022**
3. Area of validity the bonding process:
- 3.1 Scope of validity according to codes of A-Z Guideline of ECARV Appendix 3

Main function of the bonded joints:	D, S
Pre-treatment methods:	-
Production methods:	HU, TK
Test methods:	DT, VIS
Degree of mechanization:	TM, M

- 3.2 Range of use:

Pre-production: product design	A1
Pre-production: process design	A1
In-production: manufacture	A1
Post-production: maintenance and repair	-
Purchasing, sale and assembly	-
Sub-contracting	-

- 3.3 Certification scope and restrictions:

Classified adhesive bonding is performed in the hall " EN 17460 RAGASZTÓ CSARNOK".
The certification body shall be notified before start of the first classified bonding in class A1 to check the processes (drawing, calculation, validation, working test etc.).

4. Responsible adhesive bonding supervisory staff:

Name	Birthdate	Qualification / No. diploma	Function / level of knowledge
Mr. Zoltán Lengyel	05.01.1978	EAE CZ/EAE/22008	Responsible Adhesive Bonding Coordinator / 1
Mr. Tibor Ujj	30.07.1970	EAS CZ/EAS/20015	Adhesive Bonding Coordinator / 2

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